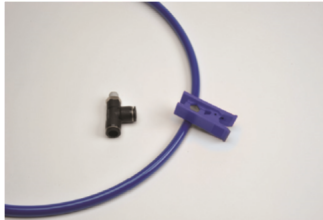


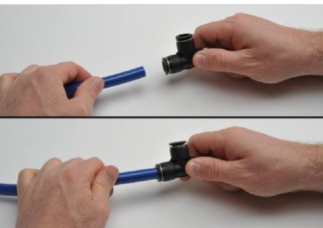
Assembly Instructions:



Prepare the **H.A.K** tubing for cutting and make sure to have the proper tubing cutters.
(If cutting bonded tubing, carefully split the tubes with a knife and then pull apart as needed.)

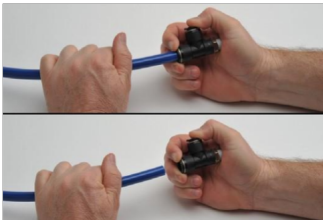


Cut the **H.A.K** tubing at a right angle with the axis using a standard tube cutter. After cutting the tubing, make sure to check the cut end for an even cut with no debris. Insertion of the **H.A.K** tubing into fittings



Insertion of the H.A.K tubing into fittings

- Make sure the tube is inserted fully into the fitting.
- Pull the tube gently to make sure it does not release.
- If the tube end is damaged or deformed, leakage or unexpected tube release may occur. Make sure to check tubing end thoroughly.



Removing the H.A.K tubing from fittings

- Make sure the pressure in the tube is zero before releasing the tube from the fittings.
- To release the tubing, press the release ring at the end of the fitting and pull the tube with one hand.
- Inspect the released tube end and make a clean cut if it is damaged or deformed.